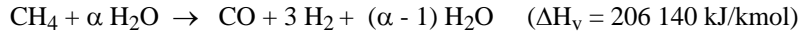


## Thermoptim model of a SOFC burning methane

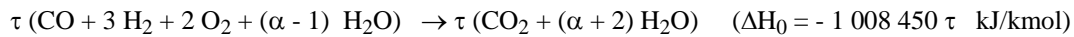
Let us call  $\alpha$  the molar ratio of water and methane flows ( $\alpha$  must be greater than 1 so that all methane can be processed).

At the anode, given the high operating temperature of SOFC, we can consider that the whole fuel is converted by the cracking reaction:



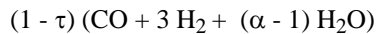
Then, only a fraction  $\tau$  (rate of fuel use) is transformed in the cell, the rest coming out of it. The overall reaction giving the output species is written:

For the part used:

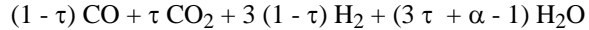


Heat of reaction  $\Delta H_0$  is calculated here by considering that water remains in the gaseous state due to the temperature (LHV).

For the unused part:

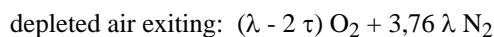
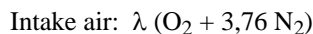


We therefore get at the anode outlet:



Of the amount used, a fraction  $\varepsilon$  is directly converted into electricity, and  $(1 - \varepsilon)$  is transformed into heat (some of which is used for steam cracking).

Moreover,  $\lambda$  being a parameter representing the incoming air, oxygen is removed from the oxidizer air at the cathode:

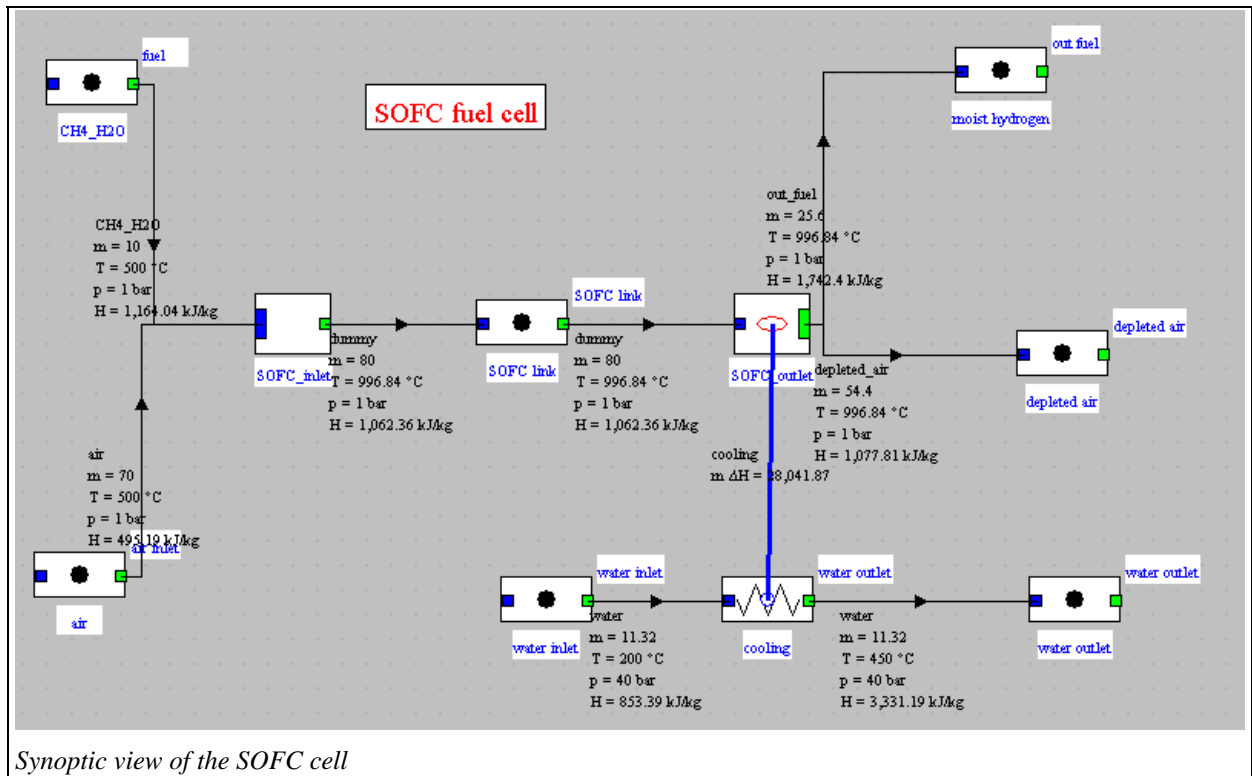


The model retained is the following (classes SOFCCH4inlet.java and SOFCCH4outlet.java):

- species composition is given by solving the equations above: we determine the molar flow rates of fuel and humidified air at the inlet, which provides values for  $\alpha$  and  $\lambda$ , we deduce the molar flow at the output, the values of  $\tau$  and  $\varepsilon$  being read on the screen;
- heat released by fraction  $\tau(1 - \varepsilon)$  of the fuel is used to provide the energy needed to heat gas and by steam cracking.

The enthalpy released is equal to  $\tau \Delta H_0$ . It is divided into electricity ( $\varepsilon \tau \Delta H_0$ ), and heat required for steam cracking ( $\Delta H_v$ ) and heating of gas ( $\tau(1 - \varepsilon) \Delta H_0 - \Delta H_v$ ).

Figure below shows the synoptic view of the fuel cell. The settings used are similar to that of the hydrogen-powered cell model: inlet gas temperature 500 °C, flow rate 10 g/s for fuel, and 80 g/s for air.



Synoptic view of the SOFC cell

The figure below shows the upstream mixer screen where appear the settings of the electric model, the fuel utilization rate and the fraction of the thermal power extracted by the thermocoupler.

The screenshot shows the control screen for the SOFC inlet mixer. The node is named "SOFC\_inlet" and is of type "external mixer". The main process is "SOFC link". The screen includes a table of process data and several control parameters.

process name	m abs	T (°C)	H
air	70	500	495.19
CH <sub>4</sub> _H <sub>2</sub> O	10	500	1,164.04

Control parameters for the SOFC CH<sub>4</sub> inlet:

- b parameter: 0.63
- E parameter: 0.94
- Jd parameter: 400
- delta parameter: 0.0002
- tau/Jd parameter: 1.2
- Qcooling fract.: 0.33

Screen of the mixer upstream of the SOFC

The SOFC component screen is shown in Figure below. We have taken a fuel utilization rate of almost 85%, corresponding to the figure announced by Siemens and Westinghouse for this type of cell operating with natural gas.

node  type

main process  m global

h global

iso-pressure T global

process name	m abs	m rel	T (°C)	H
depleted air	54.4016	4.1	996.84	1,077.81
moist hydrogen	25.5984	0.9693	996.84	1,742.4

**SOFC CH4 outlet** **SOFC cooler**

current intensity (A)  Number of cells

active surface (cm2)  fuel use rate : 0.867

heat released (W)  conversion efficiency : 0.548

electric power generated  voltage : 158.212

outlet temperature (K)

*SOFC component screen*

The gas compositions that are obtained are given in Figures below.

component name	molar fraction	mass fraction
H2O	0.52	0.5488451
CH4 `methane	0.48	0.4511549

*Fuel, flow-rate 10 g/s, LHV: 22,562 kJ/kg*

component name	molar fraction	mass fraction
N2	0.781	0.7555302
Ar	0.009	0.01241636
O2	0.21	0.2320534

*Air, flow-rate 80 g/s*

component name	molar fraction	mass fraction
CO	0.03265306	0.0410301
CO2	0.2122449	0.4190309
H2	0.09795918	0.008858684
H2O	0.6571429	0.5310803

*Fuel at the outlet, flow-rate 25.6 g/s, LHV: 1,477 kJ/kg*

component name	molar fraction	mass fraction
N2	0.9782662	0.9721497
Ar	0.01127323	0.01597628
O2	0.01046053	0.01187401

*O<sub>2</sub>-depleted air, flow-rate 64.4 g/s*

## Model implementation

The main changes to the fuel cell model are displayed on the screen: it is essentially the calculation of the composition of gases leaving the anode and that of the thermal power generated, which is reduced by the heat of reaction required for steam cracking

```
//nombre de moles du fuel en sortie / number of moles of fuel at the outlet
double xCO2=tau*(beta+1)+gamma;
double xH2O=(delta+3.)*tau + alpha -1;
double xCO=(1-tau)*(beta+1);
double xH2=(delta+3.)*(1-tau);
double sigma=xCO2+xH2O+xCO+xH2;

Util.updateMolarComp(fuelComp, gasComp[0], xCO/sigma);
Util.updateMolarComp(fuelComp, gasComp[1], xCO2/sigma);
Util.updateMolarComp(fuelComp, gasComp[2], xH2/sigma);
Util.updateMolarComp(fuelComp, gasComp[3], xH2O/sigma);

double current = -Vtot*intens;
double Qlib= (-DHO*tau-DHvapo)*molFlowCH4+current;

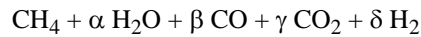
double fractQthermo=Util.lit_d(inletSOFC.Qex_value.getText());

double Qcool=Qlib*fractQthermo;
Qlib=Qlib-Qcool;
double mcool=inletSOFC.fuelFlow+inletSOFC.airFlow;

epsi = -current/(-DHO*tau-DHvapo)/molFlowCH4;
JLabel11.setText("conversion efficiency : "+Util.aff_d(epsi,3));
```

## Model of the cell with recycling

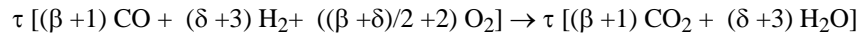
At the anode inlet, we get:



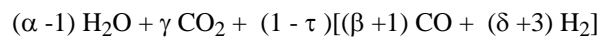
Steam cracking being supposed complete (with the condition  $\alpha \geq 1$ ), the composition after cracking is:



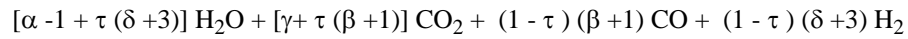
For the part used:



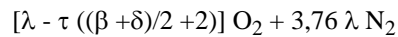
For the unused part:



We therefore get at the anode outlet:



At the cathode outlet, we get:



## Influence of pressure on the cell performance

Tests made on Siemens Westinghouse cells have shown that the pressure mainly influences the open circuit voltage E.

We choose a model exponential in relation to pressure:

$$E = E_0 + E_1 e^{-E_2 P}$$

The settings of this equation are defined in the inlet mixer.